

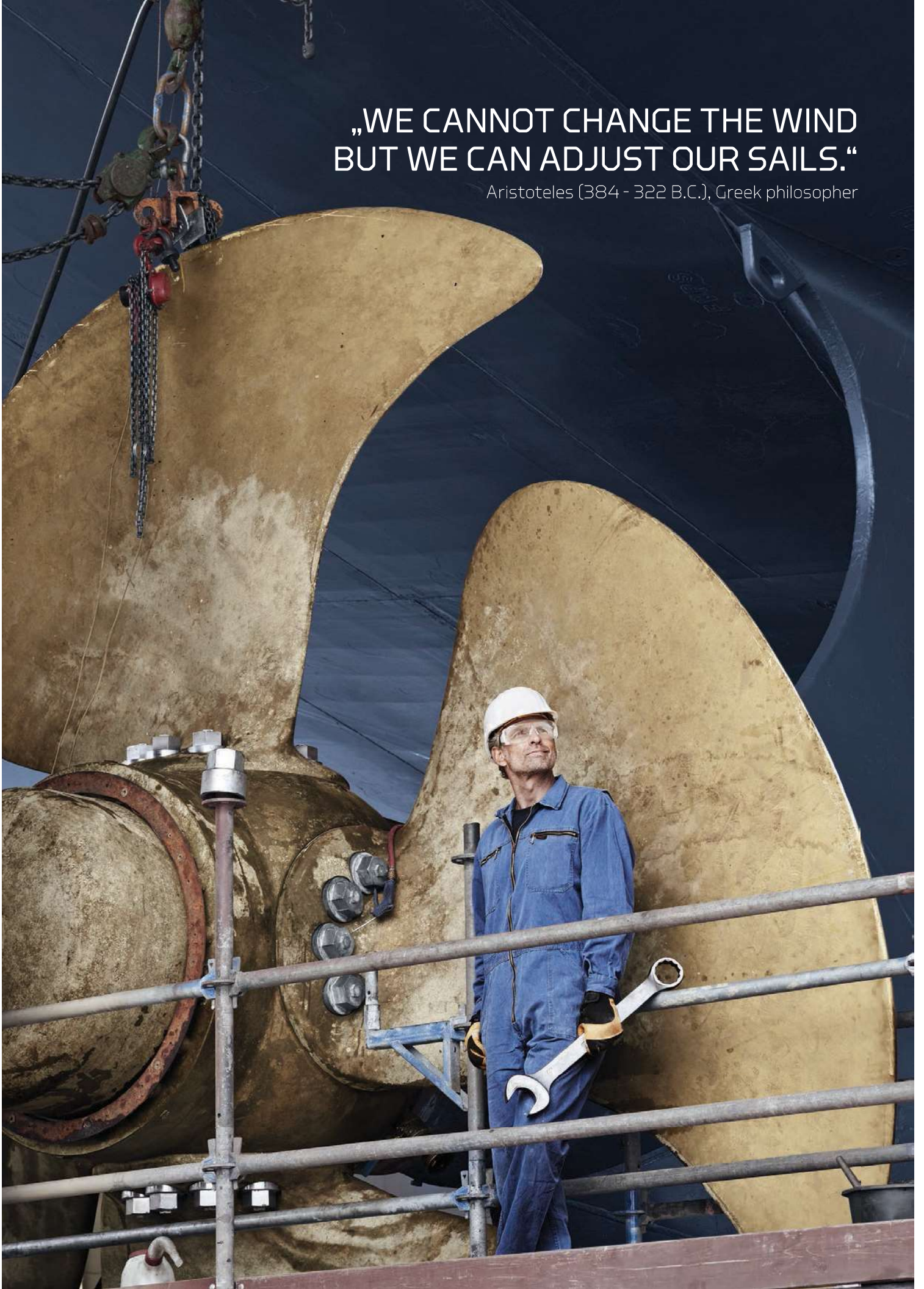
# GEDORE TORQUE SOLUTIONS





„WE CANNOT CHANGE THE WIND  
BUT WE CAN ADJUST OUR SAILS.“

Aristoteles (384 - 322 B.C.), Greek philosopher







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# LDH, LDK, LHU

## HYDRAULIC SOLUTIONS

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### LDH

- › MACHINE INCL.  
SQUARE DRIVE AND  
COUNTER BEARING
- › TOOL CASE
- › TORQUE-ADJUSTMENT  
-TABEL
- › OPERATING MANUAL

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### LDK

- › MACHINE
- › TOOL CASE
- › TORQUE-ADJUSTMENT  
-TABEL
- › OPERATING MANUAL

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### LHU

- › MACHINE OIL-FILLED
- › OPERATING MANUAL



# THE HYDRAULIC TORQUE WRENCH

## LDH SERIES, 60 - 27.000 Nm

Integrated relief valve in hydraulic connection increases work safety



360° rotating hydraulic connection under load for flexible bolting work



Quick-change mechanism for rapid shifting of the reaction arm



Super-light high performance aluminium for rugged and ergonomic handling



Smallest dimensions and compact construction for extremely confined spaces



Various inserts as accessories for flexible working

Optional: inclined connection



### Accessories



Toothed impact sockets and special inserts



Square drive



Allen screw - ISW





### Light, easy to handle and with high torque

The LDH is used where very little space is available, but where high torque is necessary. In order to facilitate bolting operations for the user, the hydraulic torque wrench series has been designed with high-performance aluminium and subject to continuous improvements.

The size has therefore been constantly reduced while ever more details have been included to make the difficult work easier for the user.

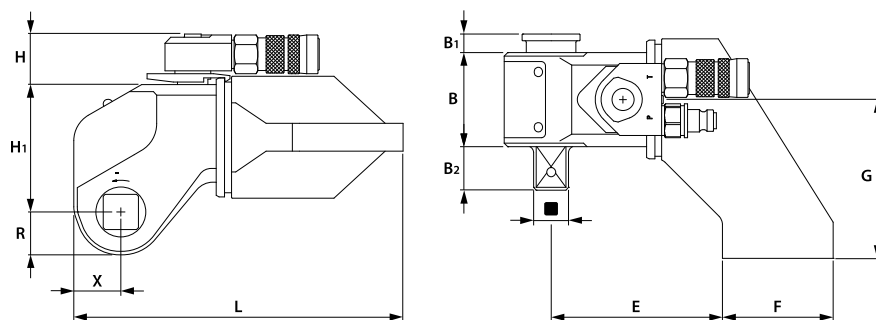
An integrated relief valve ensures working safety and the flow-optimised, generously dimensioned oil channels reduce heating up of the device during high continuous loads to a minimum.

### The perfect combination

Together with our hydraulic units, the hydraulic torque wrenches achieve a maximum in work performance. Both components together create an excellent synergy of user-friendliness and operating convenience.



### Technical Data



Series LDH – hydraulic

Type	N-m min <sup>*1</sup> /max <sup>*2</sup>	lbf-ft min <sup>*1</sup> /max <sup>*2</sup>	□	B mm	B <sub>1</sub> mm	B <sub>2</sub> mm	E mm <sup>*3</sup>	F mm <sup>*3</sup>	G mm	H mm	H <sub>1</sub> mm	L mm <sup>*3</sup>	R mm	X mm	kg <sup>*2</sup>
LDH - 12V	60 - 1200	45 - 880	3/4"	46	7	28	-/88	-/48	78	37	62	-/158	19	22	1.9
LDH - 24V	120 - 2350	90 - 1730	3/4"	53	6	28	59/109	60/58	95	37	72	146/194	24	27	2.0
LDH - 48V	230 - 4800	170 - 3500	1"	68	14	32	70/125	89/80	115	37	92	193/239	31	34	3.9
LDH - 75V	400 - 7560	290 - 5570	1 1/2"	76	12	44	74/134	94/93	122	37	107	207/266	36	39	6.2
LDH - 100V	500 - 10000	370 - 7300	1 1/2"	84	13	39	85/150	105/99	130	37	115	233/292	39	43	7.8
LDH - 170V	800 - 16000	590 - 11800	1 1/2"	100	11	45	93/163	118/108	150	50	135	265/325	48	54	11.8
LDH - 270V	1300-27000	960 - 19900	2 1/2"	119	18	76	121/206	145/133	200	50	164	329/402	59	63	24.0

\*1 Maximum torque at 800 bar

\*2 Without reaction arm

\*3 Reaction arm type L(LM) / Reaction arm type S(LM)

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## Technical data: Allen screw - ISW, Reaction arm - RA

Type	ISW mm
LDH - 12V	ISW 12V-14
	ISW 12V-17
	ISW 12V-19
LDH - 24V	ISW 24V-14
	ISW 24V-17
	ISW 24V-19
	ISW 24V-22
	ISW 24V-24
LDH - 48V	ISW 48V-17
	ISW 48V-19
	ISW 48V-22
	ISW 48V-24
	ISW 48V-27
	ISW 48V-30
	ISW 48V-32
LDH - 75V	ISW 75V-17
	ISW 75V-19
	ISW 75V-22
	ISW 75V-24
	ISW 75V-27
	ISW 75V-30
	ISW 75V-32
LDH - 100V	ISW 100V-19
	ISW 100V-22
	ISW 100V-24
	ISW 100V-27
	ISW 100V-30
	ISW 100V-32
	ISW 100V-36
LDH - 170V	ISW 170V-27
	ISW 170V-30
	ISW 170V-32
	ISW 170V-36
	ISW 170V-41
	ISW 170V-46
LDH - 270V	ISW 270V-36
	ISW 270V-41
	ISW 270V-46
	ISW 270V-50
	ISW 270V-55
	ISW 270V-60
	ISW 270V-65
	ISW 270V-70

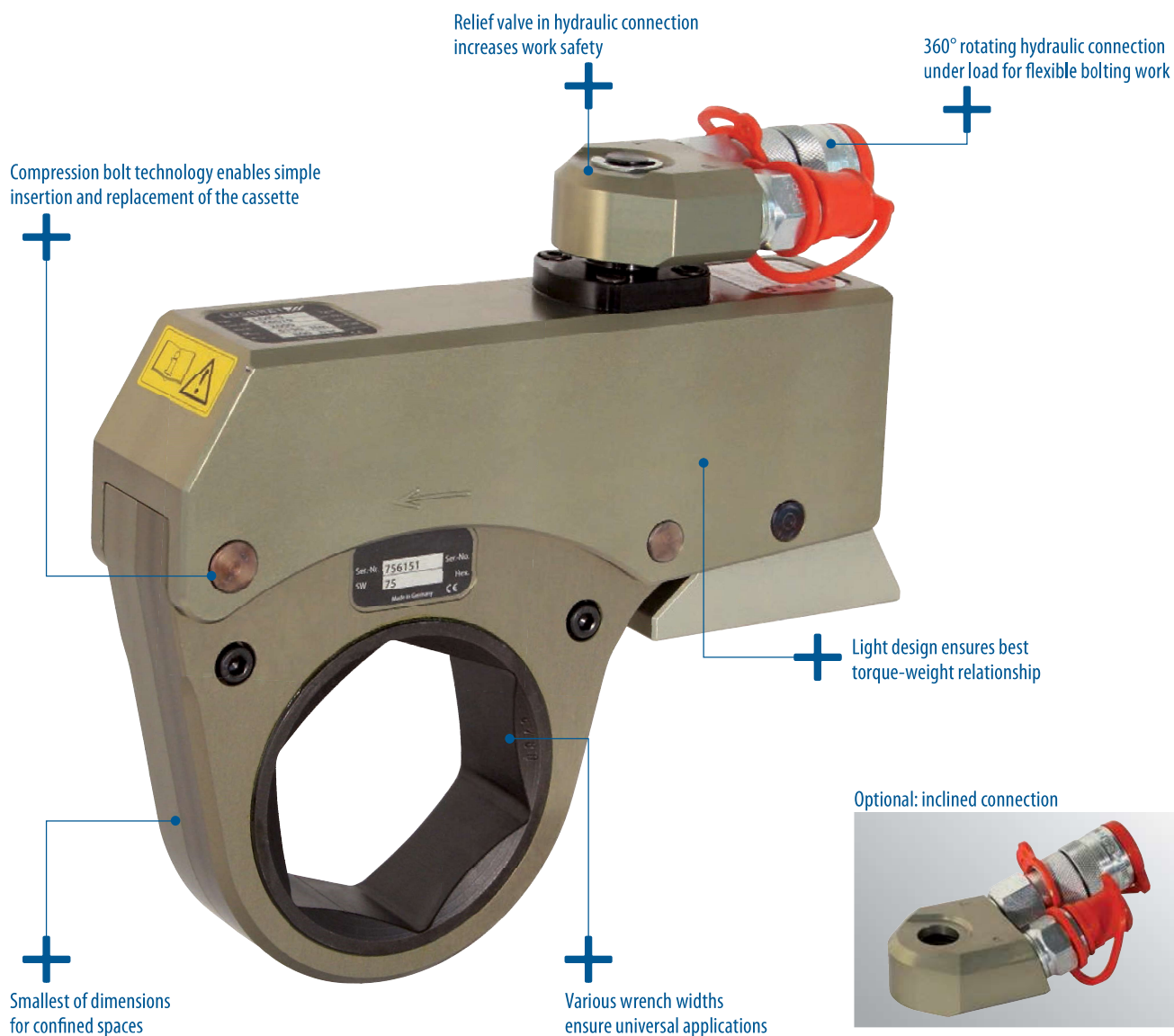
Reaction arms

Reaction arm S(LM)  
Standard designReaction arm L(LM)  
(except LDH-12V) Compact designReaction arm K(LM)  
for embedded screws and  
raised Allen screws

Reaction sleeve RH (St)

# THE CASSETTE WRENCH

## LDK SERIES, 160 - 24.000 Nm



### Accessories



Hexagon insert - SA  
Retaining ring - HR



Exchangeable cassette - WK  
Inch sizes on request



In-Out impact socket





### Simple loosening and precise tightening in confined spaces

Tight spots can become problem spots. In such situations, the LDK series is the ideal solution. Compact dimensions are paired here with high torques. The flat hexagon cassettes have been optimised for minimum radius and compact construction heights.

### Simple operation and handling characterises the cassette torque wrench

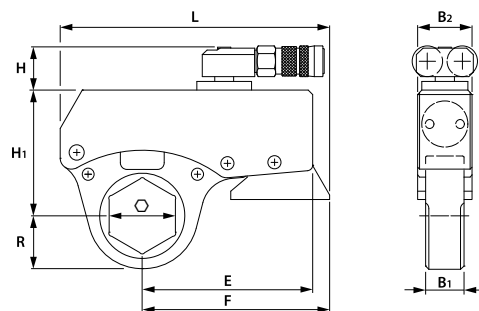
The exchangeable cassettes can be rapidly and easily changed with the compression bolt technology. Different types of hydraulic connections enable adaptation to diverse bolting operations even in difficult to access points.



### Economic in use

A separate cassette size is not always necessary for every wrench width. The installation spaces often leave enough room for the economic hexagon adapters. These are, like all the adaptations, locked in the corresponding interchangeable cassette with a holding ring so that they cannot be lost.

## Technical data



LDK series – hydraulic

Type	N·m min/max <sup>*1</sup>	lbf·ft min/max <sup>*1</sup>	mm mm	" "	B <sub>1</sub> mm	B <sub>2</sub> mm	E mm	F mm	H mm	H <sub>1</sub> mm	L mm	R mm	kg <sup>*2</sup>
LDK - 3	160 - 3300	120 - 2400	32 - 60	1 1/4" - 2 3/8"	28	40	137	145	39.2	91/103	137	28 - 48	1.6
LDK - 6	350 - 6200	260 - 4500	41 - 80	1 5/8" - 3 1/8"	35	50	156	172	39.2	115/130	156	34 - 60	2.4
LDK - 12	550 - 12500	410 - 9200	55 - 100	2 3/16" - 3 7/8"	47	65	200	215	39.2	141/156	200	46 - 73	4.4
LDK - 24	1200 - 24000	880 - 17700	80 - 130	3 1/8" - 5"	56	82	245	260	50.0	182/202	245	62 - 96	8.2

\*1 Maximum torque at 800 bar    \*2 Without exchangeable cassette  
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## Technical data: Exchangeable cassettes - WK, Hexagon insert - SA, Retaining ring - HR

Type	WK Typ	R mm	H <sub>1</sub> mm	N·m max* <sup>1</sup>	lbf·ft max* <sup>1</sup>	SA* <sup>2</sup> SW/ SW		HR mm
LDK - 3	WK3-32	28.5	91	1700	1300	-	-	-
	WK3-36	31.5	91	2100	1550	-	-	-
	WK3-41	34.5	91	2500	1850	SA3-41»36	SA3-41»32	SA3-41»30
	WK3-46	38.5	91	2890	2130	SA3-46»41	SA3-46»36	SA3-46»32
	WK3-50	42.0	103	3290	2430	SA3-50»46	SA3-50»41	SA3-50»36
	WK3-55	45.0	103	3290	2430	SA3-55»50	SA3-55»46	SA3-55»41
	WK3-60	47.5	103	3290	2430	SA3-60»55	SA3-60»50	SA3-60»46
LDK - 6	WK6-41	34.5	115	3840	2830	SA6-41»36	-	-
	WK6-46	39.5	115	4805	3540	SA6-46»41	SA6-46»36	SA6-46»32
	WK6-50	43.5	115	5410	3990	SA6-50»46	SA6-50»41	SA6-50»36
	WK6-55	46.5	115	5410	3990	SA6-55»50	SA6-55»46	SA6-55»41
	WK6-60	48.5	115	5410	3990	SA6-60»55	SA6-60»50	SA6-60»46
	WK6-65	52.5	130	6190	4570	SA6-65»60	SA6-65»55	SA6-65»50
	WK6-70	55.5	130	6190	4570	SA6-70»65	SA6-70»60	SA6-70»55
	WK6-75	57.5	130	6190	4570	SA6-75»70	SA6-75»65	SA6-75»60
	WK6-80	60.5	130	6190	4570	SA6-80»75	SA6-80»70	SA6-80»65
LDK - 12	WK12-55	46.5	141	8000	5900	SA12-55»50	SA12-55»46	SA12-55»41
	WK12-60	48.5	141	8000	5900	SA12-60»55	SA12-60»50	SA12-60»46
	WK12-65	52.5	141	9800	7230	SA12-65»60	SA12-65»55	SA12-65»50
	WK12-70	55.5	141	9800	7230	SA12-70»65	SA12-70»60	SA12-70»55
	WK12-75	57.5	141	9800	7230	SA12-75»70	SA12-75»65	SA12-75»60
	WK12-80	60.5	141	10860	8010	SA12-80»75	SA12-80»70	SA12-80»65
	WK12-85	64.5	156	12500	9220	SA12-85»80	SA12-85»75	SA12-85»70
	WK12-90	67.5	156	12500	9220	SA12-90»85	SA12-90»80	SA12-90»75
	WK12-95	70.5	156	12500	9220	SA12-95»90	SA12-95»85	SA12-95»80
	WK12-100	73.5	156	12500	9220	SA12-100»95	SA12-100»90	SA12-100»85
LDK - 24	WK24-80	62.0	182	13950	10290	SA24-80»75	SA24-80»70	SA24-80»65
	WK24-85	66.0	182	15810	11660	SA24-85»80	SA24-85»75	SA24-85»70
	WK24-90	69.0	182	16430	12120	SA24-90»85	SA24-90»80	SA24-90»75
	WK24-95	72.0	182	17860	13170	SA24-95»90	SA24-95»85	SA24-95»80
	WK24-100	76.0	182	17860	13170	SA24-100»95	SA24-100»90	SA24-100»85
	WK24-105	80.0	182	17860	13170	SA24-105»100	SA24-105»95	SA24-105»90
	WK24-110	84.0	202	24000	17700	SA24-110»105	SA24-110»100	SA24-110»95
	WK24-115	87.0	202	24000	17700	SA24-115»110	SA24-115»105	SA24-115»100
	WK24-120	90.0	202	24000	17700	SA24-120»115	SA24-120»110	SA24-120»105
	WK24-125	93.0	202	24000	17700	SA24-125»120	SA24-125»115	SA24-125»110
	WK24-130	96.0	202	24000	17700	SA24-130»125	SA24-130»120	SA24-130»115



\*1 Maximum torque at 800 bar      \*2 Special adapter on request  
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# THE HYDRAULIC UNIT

## LHU SERIES

LHU series



OR



OR



### Manual control - M

The classic, semi-automatic control system enables the user to manually initiate every stroke of the hydraulic torque wrench. The return stroke is automatic.

### Automatic control - A



The bolting operation is started by pressing a button, then automatically implemented and ended in the automatic control mode.



### Modular control - Solution



The Solution control system is modularly expandable. All settings can be configured and bolting operations documented via the display.



## Technical data

Manual control - M	Type	V / Hz	MP L/min., bar	HP L/min., bar	Tank L*1	LxBxH mm	 kg *3
	LHU-30 M	110 / 50	2.1 / 320	0.7 / 800	3.0	400x240x380	27.0
	LHU-30 M	110 / 60	2.5 / 320	0.8 / 800	3.0	400x240x380	27.0
	LHU-30 M	230 / 50	2.1 / 320	0.7 / 800	3.0	400x240x380	27.0
	LHU-30 M	230 / 60	2.5 / 320	0.8 / 800	3.0	400x240x380	27.0
	LHU-35 M	110 / 50	3.0 / 320	0.8 / 800	3.5	570x275x400	41.5
	LHU-35 M	110 / 60	3.5 / 320	1.0 / 800	3.5	570x275x400	41.5
	LHU-40 M	230 / 50	3.1 / 320	0.7 / 800	4.0	480x270x400	33.0
	LHU-40 M	230 / 60	3.7 / 320	0.9 / 800	4.0	480x270x400	33.0
	LHU-60 M	400 / 50 , 60	6.1 , 7.4 / 320	1.4 , 1.7 / 800	6.0	480x270x400	36.5

Automatic control - A	Type	V / Hz	MP L/min., bar	HP L/min., bar	Tank L*1	LxBxH mm	 kg *3
	LHU-30 A	110 / 50	2.1 / 320	0.7 / 800	3.0	400x240x380	27.2
	LHU-30 A	110 / 60	2.5 / 320	0.8 / 800	3.0	400x240x380	27.2
	LHU-30 A	230 / 50	2.1 / 320	0.7 / 800	3.0	400x240x380	27.2
	LHU-30 A	230 / 60	2.5 / 320	0.8 / 800	3.0	400x240x380	27.2
	LHU-35 A	110 / 50	3.0 / 320	0.8 / 800	3.5	570x275x400	42.0
	LHU-35 A	110 / 60	3.5 / 320	1.0 / 800	3.5	570x275x400	42.0
	LHU-40 A	230 / 50	3.1 / 320	0.7 / 800	4.0	480x270x400	33.5
	LHU-40 A	230 / 60	3.7 / 320	0.9 / 800	4.0	480x270x400	33.5
	LHU-60 A	400 / 50 , 60	6.1 , 7.4 / 320	1.4 , 1.7 / 800	6.0	480x270x400	37.2

Modular control - Solution	Type	V / Hz	MP L/min., bar	HP L/min., bar	Tank L*1	LxBxH mm	 kg *3
	LHU-30 Solution	110 / 50	2.1 / 320	0.7 / 800	3.9	400x240x380	27.5
	LHU-30 Solution	110 / 60	2.5 / 320	0.8 / 800	3.9	400x240x380	27.5
	LHU-30 Solution	230 / 50	2.1 / 320	0.7 / 800	3.9	400x240x380	w27.5
	LHU-30 Solution	230 / 60	2.5 / 320	0.8 / 800	3.9	400x240x380	27.5
	LHU-35 Solution	110 / 50	3.0 / 320	0.8 / 800	3.7	570x275x400	42.5
	LHU-35 Solution	110 / 60	3.5 / 320	1.0 / 800	3.7	570x275x400	42.5
	LHU-40 Solution	230 / 50	3.1 / 320	0.7 / 800	3.7	480x270x400	34.0
	LHU-40 Solution	230 / 60	3.7 / 320	0.9 / 800	3.7	480x270x400	34.0
	LHU-60 Solution	400 / 50 , 60	6.1 , 7.4 / 320	1.4 , 1.7 / 800	4.1	480x270x400	37.5

\*1 Supplied filled with oil and ready for operation  
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\*2 LHA-881/3D with tank cooling

\*3 Weight with control system, without oil



### Patent applied for cooling air supply

The novel cooling air supply in the LHU series differs from other units in that the air is not blown into the unit, but sucked in. A vacuum is generated in the unit by the separately driven ventilator, enabling a targeted cooling air flow within the housing. This improves the cooling efficiency by 60% compared to open units.

The cooling air supply is routed according to the arrangement of the individual components in the unit. The most cooling air is routed to where the warmest components are located. This technology is unique and of enormous benefit for bolting operations.



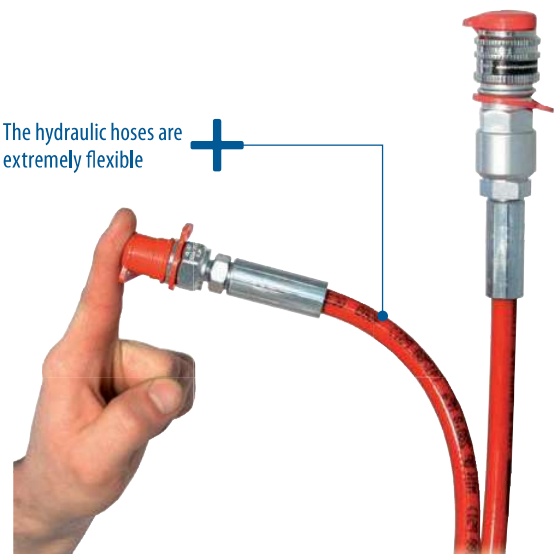
### Hydraulic hoses

All our hydraulic unit models are equipped with a dual-hose system. The connections of both high-pressure hoses are uniquely identified. This prevents any connection errors when connecting the unit and hydraulic torque wrench.



Thanks to the new coupling, the high-pressure hoses can be easily mounted using just one hand

The hydraulic hoses are extremely flexible



# MODULAR CONTROL - SOLUTION



## LHU Solution

The LHU Solution series is the High End model in modern hydraulic unit technology. In addition to the basic bolting methods (manual, automatic and torque-rotation angle), the control system can be retrofitted according to your requirements with additional modules. The operator controls the entire bolting process per remote control.

The visual, acoustic operator guidance is an innovation. The entire hydraulic unit is programmed in a flash using the potentiometer wheel. The large colour display simplifies input significantly. In addition to acoustic feedback, the operator is visually informed about the completion of bolting operations. This is done by the display taking in different background colours.

## LHU Solution basic equipment

The LHU Solution unit includes as standard, with the modular Solution control system, the following functions:

### Manual bolting (M)

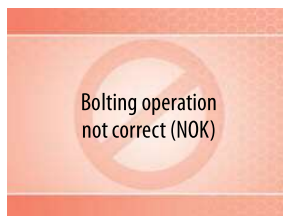
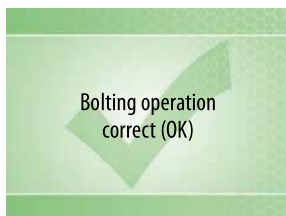
This setting enables the user to manually initiate every stroke of the hydraulic torque wrench. The return stroke is automatic.

### Automatic bolting (A)

The bolting operation is started by pressing a button, then automatically implemented and ended.

### Torque-rotation angle (M+α)

The rotary knob can be used to set and confirm the joining torque and the prevailing angle.





## + Optional modul (documentation): LH.Track

Bolting operations can be tracked with the TRACK module.  
Data are documented during the bolting operation and subsequently exported to a PC. From there, a bolting protocol can be created and archived.



Bolting operations with the LHU and the Solution control system

Export to PC via inductive interface (USB)

Bolting protocol

**Bolted Screw Protocol** **GEDORE**

**Master data** 18.06.2016

Personal Number	Project Number
Date	
Application	Subassembly
Type	Department
ID No. bolt	Quantity
Tool	Serial Number

**Verschraubungsverfahren**  
Drehmomentanzug

**Auswertung**

Legende Status:  
AB = Abbruch, SL = Überlast, TEMP = Übertemperatur, I.O. = in Ordnung, n.i.O. = nicht in Ordnung

Nr.	Datum	Uhrzeit	R/L	SOLL Drehmoment [Nm]	Ist Drehmoment [Nm]	Typische Schraube	Status
1	27.10.2015	12:15:31	R	800	0	M24	AB
2	27.10.2015	12:15:34	R	800	0	M24	AB
3	27.10.2015	12:15:38	R	800	0	M24	AB
4	27.10.2015	12:15:40	R	800	0	M24	AB
5	27.10.2015	12:15:43	R	800	0	M24	AB
6	02.11.2015	12:19:43	R	2000	0	M33	AB
7	02.11.2015	12:20:38	R	800	0	M24	AB
8	03.11.2015	15:01:07	R	3500	0	M39	AB
9	03.11.2015	15:27:43	R	3500	1165	M39	AB
10	03.11.2015	15:28:36	R	3500	0	M39	AB
11	03.11.2015	15:30:34	R	3500	784	M39	AB
12	03.11.2015	15:31:47	R	3500	3503	M39	I.O.
13	03.11.2015	15:34:39	R	3500	0	M39	AB
14	03.11.2015	15:34:46	R	3500	1165	M39	AB
15	05.12.2015	13:33:42	R	2860	0	M39	AB
16	05.12.2015	13:34:36	R	2860	0	M39	AB
17	05.12.2015	13:43:45	R	1000	0	M27	AB
18	17.12.2015	13:37:33	R	4500	0	M42	AB
19	17.12.2015	13:37:47	R	4500	4508	M42	I.O.
20	17.12.2015	13:38:31	R	4500	4503	M42	I.O.
21	08.01.2016	14:54:11	R	2150	0	M33	AB
22	08.01.2016	14:57:03	R	800	0	M24	AB
23	13.01.2016	14:12:26	R	800	0	M24	AB
24	13.01.2016	14:12:33	R	800	0	M24	AB
25	13.01.2016	14:12:34	R	800	0	M24	AB
26	21.01.2016	8:30:35	R	3990	0	M42	AB
27	21.01.2016	8:30:39	R	3990	0	M42	AB
28	21.01.2016	8:37:01	R	6580	0	M56	AB
29	21.01.2016	8:38:14	R	6580	0	M56	AB
30	21.01.2016	11:18:37	R	800	0	M24	AB
31	21.01.2016	11:19:01	R	800	0	M24	AB
32	21.01.2016	11:19:48	R	800	0	M24	AB
33	21.01.2016	15:59:12	R	2800	0	M36	AB
34	21.01.2016	15:59:28	R	2800	2810	M36	I.O.
35	21.01.2016	15:59:49	R	2800	2816	M36	I.O.
36	21.01.2016	16:00:06	R	2800	2807	M36	I.O.
37	21.01.2016	16:00:28	R	2800	2810	M36	I.O.
38	21.01.2016	16:00:48	R	2800	2804	M36	I.O.
39	22.01.2016	8:56:37	R	2800	0	M36	AB
40	22.01.2016	8:56:39	R	2800	0	M36	AB
41	22.01.2016	8:56:41	R	2800	0	M36	AB
42	22.01.2016	8:56:53	R	2800	2803	M36	I.O.
43	22.01.2016	8:57:12	R	2800	2817	M36	I.O.

1/4

## + Optional modul (production): LH.Track

The bolting data are precisely specified by quality management and loaded into the Solution control system via the inductive data transmission system. The following fields can be edited in the master data: bolting process torque, torque-rotating angle, SGA (yield point-controlled tightening process), tool, bolt and quantity. Up to 50 different bolting operations can be pre-defined. The operator can only select from the pre-defined bolting operations in the Solution control system. These cannot subsequently be changed by the operator.



Definition of bolting operation

Export to Solution control system via inductive interface

Bolting operation with the LHU under defined specifications

**GEDORE**

**Stromdaten**

Schraubabrechnung:  Unterbaugruppe:

Typ:  Abstrich:

ID-Nr. Schraube:  Stückzahl:

Werkzeug:

**Verschraubungsverfahren**

☒ Drehmomentanzug ☐ Drehmoment Drehwinkel ☐ SGA

**Vorgaben**

Drehmoment:  N/m Drehmoment min:  N/m Drehmoment max:  N/m

Druckluftzeit:  Sek

**Kontrollparameter**

Winkelgrad:  Grad Winkelgrad min:  Grad Winkelgrad max:  Grad

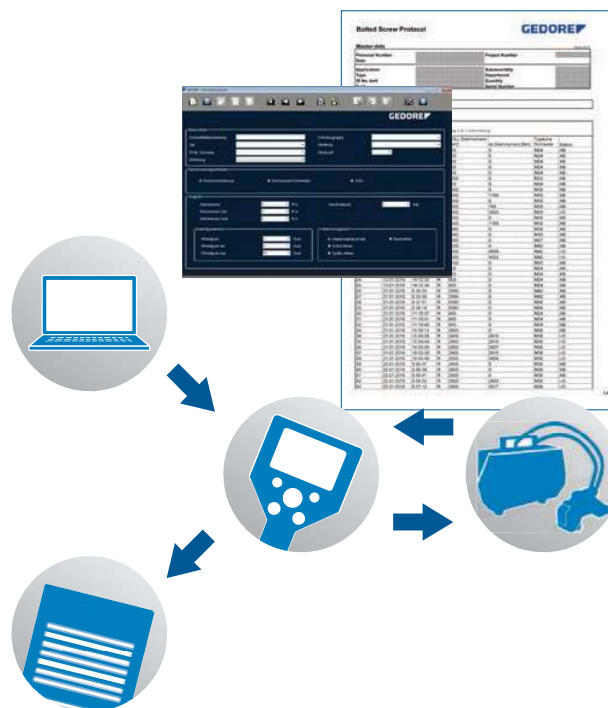
**Feldmanagement**

☒ Werkzeuggesteuerung ☐ Nachschleifen

☐ Sofort öffnen ☐ Später öffnen

## + Optional module (quality management): LH.QS

The „QS“ module is suitable for all companies that need to define and document bolting operations according to quality management specifications. The working steps and values are pre-defined on the PC. These are transferred via the inductive interface to the Solution control system. The operator can only select from the pre-defined bolting operations. After bolting operations are complete, the bolting results for each bolt can be reloaded onto the PC and documented there in the form of a bolting protocol. This ensures that all bolts were tightened with the correct settings.



## + Optional module (yield point): LH.QS

The yield point-controlled tightening process SGA occurs independent of the friction coefficient. This method is an alternative to the torque method. The settings can be made on the PC or directly with the Solution control system. The following settings can be made:

Yield point: 80 % – 110 % (standard: 100 %)  
Control parameters: Theoretical torque,  
Torque min./max.  
Angular degree

Menu - Torque Yield Point	
Set Yield Point:	90 %
Set Torque:	5000 N·m
Set Torque min:	1500 N·m
Set Torque max:	7000 N·m
<div> <span>↑</span> <span>OK</span> </div>	



Stress-strain diagram

